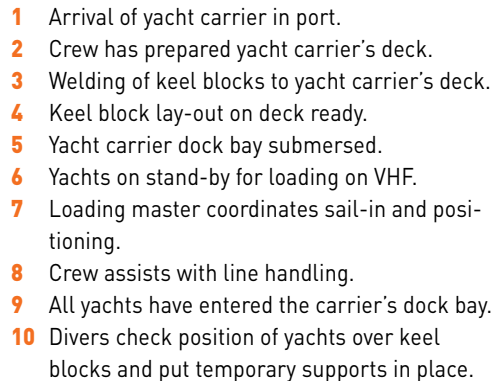


FLOAT-ON *FLOAT-OFF* PROCEDURE



- 1 Arrival of yacht carrier in port.
- 2 Crew has prepared yacht carrier's deck.
- 3 Welding of keel blocks to yacht carrier's deck.
- 4 Keel block lay-out on deck ready.
- 5 Yacht carrier dock bay submerged.
- 6 Yachts on stand-by for loading on VHF.
- 7 Loading master coordinates sail-in and positioning.
- 8 Crew assists with line handling.
- 9 All yachts have entered the carrier's dock bay.
- 10 Divers check position of yachts over keel blocks and put temporary supports in place.

FLOAT-ON *FLOAT-OFF PROCEDURE*



- 11 De-ballasting to original waterline.
- 12 Chine-supports check and welding to yacht carrier's deck.
- 13 Yachts safely secured inside yacht carrier's dock bay.
- 14 Crew assisting large yachts with electrical hook-up.
- 15 When all yachts are secured, captain sets sail for new horizons.
- 16 Once at sea, yacht crew may perform light maintenance work.
- 17 Upon arrival at destination, the yacht carrier ballasts down, allowing yachts to float-off... ready to begin the next leg of the odyssey.



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